



# Maintenance Management Order

**SUBJECT:** APPS - Unexpected Startup of Induction Belts

**DATE:** July 3, 2008

**NO:** MMO-069-08

**TO:**

1. APPS Maintenance Manager
2. APPS Plant Manager
3. Manager, Maintenance Support, Area Offices
4. Human Resource Analyst/Safety, Area Offices
5. Environmental Program Manager, Area Offices
6. Manager, Safety and Health, District Offices
7. Plant Safety Specialists

**FILE CODE:** R3  
id:mm08061aa

This Maintenance Management Order (MMO) provides information on a possible unsafe condition on the APPS and requires maintenance personnel to post a warning placard in a prominent place adjacent to the Induction Area Access Gate(s).

Auto-Induction belts will start immediately and without warning when the following conditions are met:

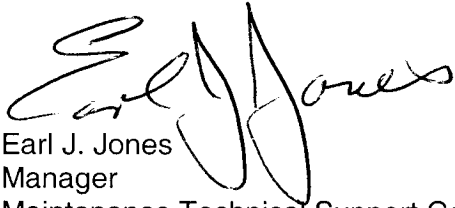
- The Auto-Induct section of the machine is in Maintenance Mode (Indicated by the blue stack-light at the Induction Area being illuminated).
- A maintenance test requiring belt motion of the Auto-Inducts is initiated.
- Belt motion is interrupted by opening the Induction Area Access Gate.
- Belt motion may resume without delay or warning if the Induction Area Access Gate is closed prior to the end of the maintenance test function, which initiates belt motion.

To prevent personal injury or death, the following precautions are to be followed:

- Post the placard in Attachment 1 in a prominent place adjacent to the Induction Area Access Gate.
- The Induction Area Access Gate must remain open any time personnel are beyond the point of entry.
- Inspect the restricted area beyond the Induction Area Access Gate for personnel before closing the gate.
- Conduct a mandatory safety talk for personnel performing maintenance on the APPS and all Custodians working in the APPS area, notifying them of the issue.

Engineering and the Vendor are working on a solution to this issue and will provide further instructions when they become available.

Direct any questions or comments concerning this bulletin to the HelpDesk, Maintenance Technical Support Center, P.O. Box 1600, Norman OK 73070-1600; telephone FTS 2000 (405) 573-2123 or toll free (800) 366-4123.



Earl J. Jones  
Manager  
Maintenance Technical Support Center  
Maintenance Policies and Programs

Attachment: Access Gate Warning

**SAFETY BULLETIN SAFETY BULLETIN**

**SAFETY BULLETIN SAFETY BULLETIN**

**ATTACHMENT 1**

**ACCESS GATE WARNING**

The attached warning placard must be posted in a prominent place adjacent to the Induction Area Access Gate. On a dual sided APPS, a placard must be posted on both sides of the machine.

**SAFETY BULLETIN SAFETY BULLETIN**

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**WARNING !!!**

**This Access Gate**

**(and ALL subsequent Access Gates, when entered)**

**MUST Remain OPEN**

**While Personnel are within the guarded area.**

**In Maintenance Mode conveyors have the ability to start**

**WITHOUT DELAY or WARNING**

**after closing, or as a direct result of closing this door.**

See MMO-069-08 for further information regarding this issue.